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displacement,  
dimensions and  
weight, essential bolt  
tightening torques,  
plus characteristics of  
the engine e.g. its

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Essential bolt torques  
are: main bearing cap  
bolts connecting rod  
cap bolts cylinder head  
bolts close

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MBE 904 (4.3L) 170 hp  
@ 2200 RPM 420 lb ft  
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Locate the specific  
engine desired .

Correct torque  
specifications are  
shown in foot-pounds  
in bold type . 904

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QSB 4.5 diesel engine.  
Need to remove the  
head for some valve  
service.

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It has the torque specs  
for head and the  
sequence. Here is the  
torque for the injector(  
Tighten the retaining  
bolt on the tensioning  
arm 30 N·m (22 lb·ft)  
for the recessed hex

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head bolt and 35 N·m (26 lb·ft) for the 12-point bolt with the spherical collar) .The transfer tube nut is torqued to (30 lb·ft).

**I have a mercedez engine with a OM 906 LA that I need torque...**

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Turn the hold-down  
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clamp (at the cylinder head) until the button in the base of the hold-down clamp is aligned with the locating element in the end cover of the constant throttle valve end cover. Tighten the hold-down clamp bolt 30 N·m (22 lb·ft) for a hex-head bolt, or 35 N·m (26 lb·ft) for the 12-point head with the spherical collar.

## **Section 1.2 Cylinder**

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**Head - Detroit Diesel  
Engine ...**

Detroit Diesel MBE  
4000 Cylinder Heads  
Leaking Detroit Diesel  
MBE4000 Cylinder  
head Bolts are stretch  
bolts! The MBE4000  
head bolts, because  
there are stretch bolts,  
lose their clamping  
force on reuse, and  
unless they are strictly  
within the  
manufactures stretch  
limits, should not be  
used again otherwise

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leaks will occur.

Stretch bolts, when properly torqued, lose some of their diameter to ...

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The M139 engine promises levels of power and torque that are the stuff of DIY turbo-four tuner

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dreams, minus the risk of blowing up or melting down. ...

Mercedes-AMG head of engine development, of ...

### **Mercedes-Benz creates new high-performance engine with ...**

engine. This will help you to avoid endangering yourself or others.

The standard equipment and product description of your

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engine may vary,  
depending on  
individual  
specifications. This is  
described on the  
engine data card.  
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Porsche 904 Living  
Legend Is a VW XL1  
With a Ducati  
Motorcycle Engine  
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min read ASNF Imagine  
a 1.2-liter Ducati L-  
twin, screaming its  
desmodromic song just  
inches behind your  
head—spinning to  
11,000 rpm, pushing  
something like 200 hp,  
and propelling your  
beautiful little carbon-  
fiber Porsche, which  
weighs a hair under a

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## **Porsche 904 Living Legend Is a VW XL1 With a Ducati ...**

The 904 was fitted with 2.0-liter boxer engines only, either with four, six, or eight cylinders. The road car was restricted to the flat-four engine, which delivered 198 horsepower through a five ...

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